

Work Order ID 152536

Thursday, October 27, 2016 2:00:05 PM

152536

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Item ID: D2856-400-720 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Abrasion Strip 4" X 7.20"
 Start Date: 10/27/2016 Start Qty: 100.00 ***100*** Cust Item ID:
 Required Date: 10/28/2016 Req'd Qty: 100.00 ***100*** Customer:
 Reference:

Approvals: Process Plan: DAS 21 Date: OCT 27 2016 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: 9-89 Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2856	Rev A								
100		0.00							
100	Small Fab								
Packaging	Memo	0.00							
Packaging	Cut as per dwg D2856								
110		0.00							
110	QC5- Inspect part completeness to step on W/O								
QC	Memo	0.33							
Quality Control									
120		0.00							
120	Identify as per dwg & Stock Location: <u>54 18</u>								
Packaging	Memo	0.17							
Packaging									

DAS
26
9-89

DAS
38
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DAS
6
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Item ID: D2856-400-720**Accept*****N900040100*****Setup Start*****NS1*****Revision ID:****Item Name:** Abrasion Strip 4" X 7.20"**Stop*****NS2*****Start Date:** 10/27/2016 **Start Qty:** 100.00***100*****Cust Item ID:****Required Date:** 10/28/2016 **Req'd Qty:** 100.00***100*****Customer:****Reference:****Approvals:****Process Plan:** _____**Date:** _____**Tooling:** _____**Date:** _____**Run Start*****NR1*****QC:** _____**Date:** _____**SPC (Y/N):** _____**Date:** _____**Stop*****NR2*****Sequence ID/
Work Center ID****Operation
Description****Set Up/
Run Hours****Tool ID****Tool #****Plan
Code****Accept
Qty****Reject
Qty****Reject
Number****Insp.
Stamp**

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

1.67

Quality Control

**DAS
21
9-89****NOV 09 2016**

Picklist Print

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Parent Item: D2856-400-720

D2856-400-720

Parent Item Name: Abrasion Strip 4" X 7.20"

Start Date: 10/27/2016

Required Date: 10/28/2016

Start Qty: 100.00

Required Qty: 100.00

Comments: IPP Rev:A 10.11.02 as per revA DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2856-400

Manufactured No

f

171.6938

63.15789

D2856-400

Abrasion Strip 4" Wide (Per Foot)

**

SP. B-146265

Location

Loc Qty

Loc Code

ST418

171.6937753

146265

171.693775

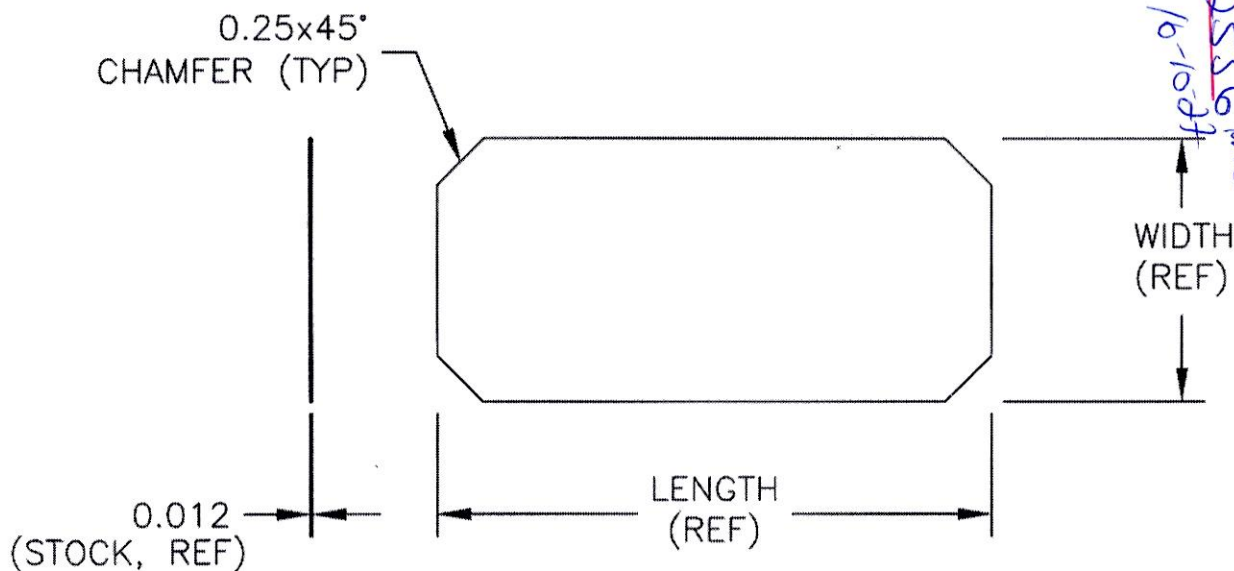
cut at 7.20" long



DESIGN <i>UP</i>	DRAWN BY <i>UP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>A</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2856	REV. A SHEET 1 OF 1
DATE 00.11.17		TITLE ABRASION STRIP	SCALE NTS
A	00.11.17	NEW ISSUE	

RELEASED
00.11.24 *[Signature]*

SPECIFICATION CONTROL DRAWING



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 152536

MATERIAL: OUTDOOR GRADE POLYURETHANE PROTECTIVE TAPE
3M, P/N 8681 (OR 8681HS)
THICKNESS: 0.012"

SPECIFICATION: D2856-XXX-YYY ABRASION STRIP
 | |
 WIDTH LENGTH

EG: 1.75"x2.50" ABRASION STRIP = D2856-175-250

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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